Amendments to Claims

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (currently amended) A barrier stack comprising:

a first <u>sub-barrier</u> layer, the first <u>sub-barrier</u> layer comprises a <u>first sub-barrier</u> conductive barrier <u>material</u>, the first <u>sub-barrier layer includes grain boundaries</u> layer; and

a second sub-barrier layer disposed above the first sub-barrier layer, the second sub-barrier layer comprises a second sub-barrier conductive barrier material, the second sub-barrier layer includes grain boundaries; and

passivating elements are provided to passivate grain boundaries on an upper surface of the first sub-barrier layer a second barrier layer above the first barrier layer, the second barrier layer comprises a conductive exide to enhance the barrier properties of the barrier stack.

- 2. (original) The barrier stack of claim 1 serves as a barrier for capacitor over plug structure of a memory cell.
- 3. (original) The barrier stack of claim 2 wherein the capacitor over plug structure includes a plug having a step over an ILD layer.
- 4. (currently amended) The barrier stack of claim 2 1 serves as a barrier for capacitor over plug structure of further comprises a plurality of memory cells arranged in a series architecture.
- 5. (original) The barrier stack of claim 4 wherein the capacitor over plug structure includes a plug having a step over an ILD layer.

- 6. (original) The barrier stack of claim 1 serves as a barrier for capacitor over plug structure of a ferroelectric memory cell.
- 7. (original) The barrier stack of claim 6 wherein the capacitor over plug structure includes a plug having a step over an ILD layer.
- 8. (currently amended) The barrier stack of claim 6 1 serves as a barrier for capacitor over plug structure of further comprises a plurality of ferroelectric memory cells arranged in a series architecture.
- 9. (original) The barrier stack of claim 8 wherein the capacitor over plug structure includes a plug having a step over an ILD layer.
- 10. (cancelled)
- 11. (cancelled)
- 12. (cancelled)
- 13. (cancelled)
- 14. (cancelled)
- 15. (cancelled)
- 16. (cancelled)

- 17. (cancelled)
- 18. (currently amended) The barrier stack of claim 1 wherein an RTO is performed after the first-barrier layer is formed and before the second barrier layer is formed the passivating elements comprises oxygen.
- 19. (currently amended) The barrier stack of claim 18 wherein:
 the first sub-barrier material barrier-layers comprises Ir, Ru, Rh, Pd, Hf or a combination
 thereof; and

the second sub-barrier material comprises Ir, Ru, Rh, Pd, Hf, a conductive oxide or a combination thereof.

- 20. (currently amended) The barrier stack of claim 19 wherein the second barrier layer comprises oxides of Ir, Ru, Rh, Pd, Hf or a combination thereof grain boundaries of the first and second sub-barrier layers are mismatched.
- 21. (currently amended) The barrier stack of claim 18 19 wherein the second barrier layer comprises exides of Ir, Ru, Rh, Pd, Hf or a combination thereof grain boundaries of the first and second sub-barrier layers are mismatched.
- 22. (cancelled)
- 23. (new) The barrier stack of claim 1 wherein:

 the first sub-barrier material comprises Ir, Ru, Rh, Pd, Hf or a combination thereof; and
 the second sub-barrier material comprises Ir, Ru, Rh, Pd, Hf, a conductive oxide or a
 combination thereof.

- 24. (new) The barrier stack of claim 23 wherein the grain boundaries of the first and second sub-barrier layers are mismatched.
- 25. (new) The barrier stack of claim 1 wherein the grain boundaries of the first and second sub-barrier layers are mismatched.
- 26. (new) The barrier stack of claim 23 wherein the passivating elements comprises a size greater than the grain boundaries of the first sub-barrier layer.
- 27. (new) The barrier stack of claim 26 wherein:

 the first sub-barrier material comprises Ir, Ru, Rh, Pd, Hf or a combination thereof; and
 the second sub-barrier material comprises Ir, Ru, Rh, Pd, Hf, a conductive oxide or a
 combination thereof.
- 28. (new) The barrier stack of claim 27 wherein the grain boundaries of the first and second sub-barrier layers are mismatched.
- 29. (new) The barrier stack of claim 26 wherein the grain boundaries of the first and second sub-barrier layers are mismatched.
- 30. (new) The barrier stack of claim 1 further comprises an upper barrier layer disposed above the second sub-barrier layer, the upper barrier layer comprises a conductive oxide.
- The barrier stack of claim 30 wherein the passivating elements comprises a size greater than the grain boundaries of the first sub-barrier layer.

- 32. (new) The barrier stack of claim 30 wherein the passivating elements comprises oxygen.
- 33. (new) The barrier stack of claim 30 wherein:

 the first sub-barrier material comprises Ir, Ru, Rh, Pd, Hf or a combination thereof; and
 the second sub-barrier material comprises Ir, Ru, Rh, Pd, Hf, a conductive oxide or a
 combination thereof.
- 34. (new) The barrier stack of claim 30 wherein the grain boundaries of the first and second sub-barrier layers are mismatched.
- The barrier stack of claim 30 wherein the grain boundaries of the upper barrier and second sub-barrier layers are mismatched.
- 36. (new) A barrier stack comprising:
- a first sub-barrier layer, the first sub-barrier layer comprises a first sub-barrier conductive barrier material, the first sub-barrier layer includes grain boundaries;

a second sub-barrier layer disposed above the first sub-barrier layer, the second sub-barrier layer comprises a second sub-barrier conductive barrier material, the second sub-barrier layer includes grain boundaries; and

passivating elements are provided to passivate grain boundaries on an upper surface of the first sub-barrier layer, wherein the passivating elements comprises a size greater than the grain boundaries of the first sub-barrier layer.

- 37. (new) A barrier stack comprising:
- a first sub-barrier layer, the first sub-barrier layer comprises a first sub-barrier conductive barrier material, the first sub-barrier layer includes grain boundaries;

Page 6 of 10

a second sub-barrier layer disposed above the first sub-barrier layer, the second sub-barrier layer comprises a second sub-barrier conductive barrier material, the second sub-barrier layer includes grain boundaries;

wherein grain boundaries of the first and second sub-barrier layers are mismatched; and passivating elements are provided to passivate grain boundaries on an upper surface of the first sub-barrier layer.